



ReflectoSphere RSV 7200

Retro-Reflective Plastisol Textile Screen Printing Ink

Reflective Products That Save Lives

Description

Formulated for apparel printing, RSV 7200 is a high brightness, easy printing reflective plastisol ink. When properly fused on standard woven cotton fabric, it maintains over 60% of the original reflectivity, after 25 AATCC home laundry cycles. Contains premium grade European PVC resins, giving exceptional clarity, viscosity control and print quality. Pigmented with ReflectoSphere #1945 retro-reflective microspheres. Stabilizers and other additives are selected for clarity and washfastness; contains no fillers. RSV 7200 prints well on woven or knit cotton, poly/cotton, polyester and other porous fabrics. For printing on non-porous or coated fabrics (nylon, urethane, PVC, polyolefins), or Lycra/Spandex, please consult your ReflectoSphere representative for alternative ink recommendations.

When applied as directed, the dry film will reflect point source light back to the source as brilliant white. This reflectivity is uniform, regardless of the angle of combined light source and viewing. The product may be tinted, using low amounts (<2%) of transparent pigment concentrates. Attractive muted shades of red, orange, brown, green, blue, purple and charcoal gray may be obtained. Contact your ReflectoSphere representative for technical assistance on suitable colorants.

Characteristics

Appearance:	Light grey semi-paste and dry film.
Viscosity @ 25C:	Brookfield #4 spindle: 0.5 RPM = 30,000 cps. / 20 RPM = 10,000 cps.
Wt/USG:	13.7 +/- 0.2 lbs.
Specific Gravity:	1.64 +/- 0.10
Flash Point:	None
Gelation Temperature:	140 – 150F
Fusion cycle:	90 to 120 seconds at 160 - 170°C. (320 - 340°F).
Film hardness: (Durometer)	30 to 35 Shore A. (1/4" slab cured 3 mins @ 210°C)
Elongation:	Over 500%

Application & Precautions

- If using Infra-Red, or "Black Body" oven, experiment first, to develop correct cycle. Reflective inks require more curing time than conventional inks.
- Always check printability and washability on each fabric lot and type.
- Screens: Monofilament polyester or nylon, 80 to 150 mesh. Moderate tension. Use the finest screen that gives uniform reflectivity. Heavier ink deposit will not necessarily increase reflectivity.
- Squeegee: Urethane 60 to 65 Shore A Durometer. Use sharp flat edge for fine line prints. Use bevel or "V" edge for "blotch" or large areas. Use moderate pressure.
- Technique: Off Contact. Automatic press - Flood/print/flood. Manual - Flood/print 1 or 2 strokes /flood.
- Do NOT add process clear or other additives to this ink. Viscosity is intended to be low.
- Multi-color printing on dark fabrics: Apply water-thinned white blackout to entire print image area. Flash cure as directed by manufacturer. Do not use plastisol blackout.

**The information provided herein is believed to be accurate and reliable.
Specifications are subject to revision without notice.**

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